



TOTAL BOLTS

φ 20 × 40	= 14
• × 45	= 54
• × 50	= 100
• × 55	= 50
• × 60	= 42
• × 75	= 60
• × 80	= 4

$$\begin{aligned} & 24 \times 60 = 36 \\ & 1 \times 75 = 8 \\ & \text{STEP 3: } 26 + 20 = 46 \end{aligned}$$